

R-606089 Equipment Mounting Block Install Instructions





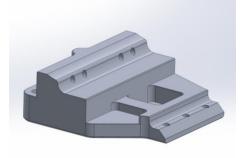


Parts



1x

Top Half



1x

Bottom Half

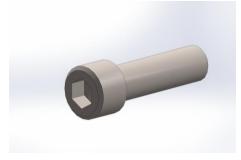
R-801059



1x

Back Bracket

R-801033



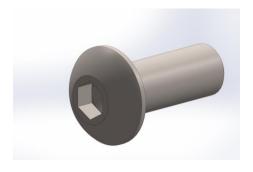
2x

SHCS

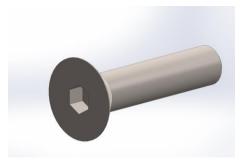
R-102222



Parts



6x **Button Head Screw** R-102224



4x Flat Head Screws R-102223

Tools

Torque Screwdriver 3/16" Allen Drive Bit 1/8" Allen Drive Bit Locktite 243

Important



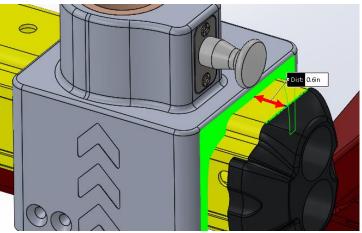
DO NOT USE A POWER TOOL TO START SCREWS



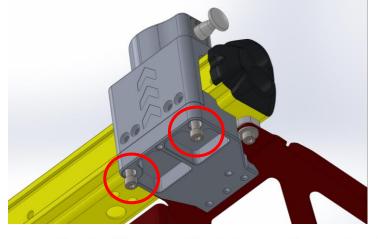
Install



Place the top half on the patient right side of the cot at the foot end.



Position the side of the top half 0.6" from the end of the frame rail as shown.



Apply Loctite to SHCS.

Place bottom half on cot.

Install SHCS 3 turns.

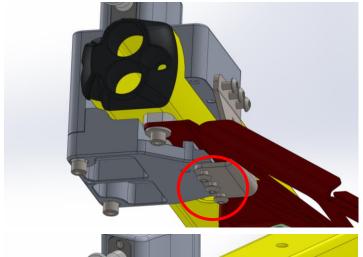
After this point the installation must be completed within 4 minutes.

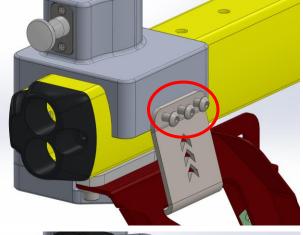
NOTE: DO NOT USE A POWER TOOL TO START SCREWS

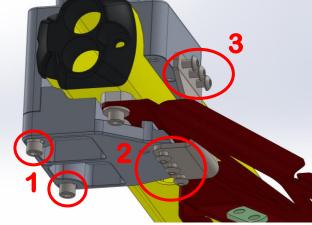




Install







Apply Loctite to 3 button head screws.

Place back bracket on and install 3 button head screws, leave screws 1/8" out.

NOTE: DO NOT USE A POWER TOOL TO START SCREWS

Apply Loctite to 3 button head screws.

Install 3 button head screws, leave 1/8" out.

NOTE: DO NOT USE A POWER TOOL TO START SCREWS

Tighten fasteners in the order indicated in the image to the left.

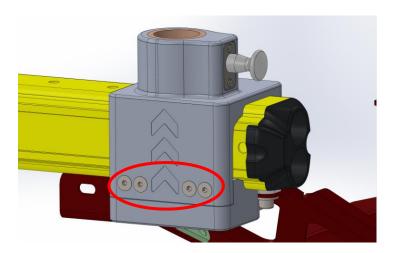
1/4" fasteners (group 1) should be torqued to 80 in-lbs.

10-32 fasteners (group 2 and 3) should be torqued to 40 in-lbs.





Install



Apply Loctite to 4 flat head screws.

Install front flat head screws and torque to 40 in-lbs.

NOTE: DO NOT USE A POWER TOOL TO START SCREWS

